



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041
Job Sheet 172501



Part No: D4150-041

Job Qty: 10 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/29/18	3/29/18	0.00	0.00	Start Up Small Fab-3		<i>SJ</i> FEB 27 2018
100	Small Fab	10 pcs	3/30/18	3/30/18	0.00	0.29	Small Fab-6		<i>DAS</i> 38
110	QC	10 pcs	3/30/18	3/30/18	0.00	0.00	QC5		<i>DAS</i> 38
120	Packaging	10 pcs	3/30/18	3/30/18	0.00	0.00	Packaging3-2	<i>5088</i>	<i>DAS</i> 38 FEB 28 2018
130	QC21-SA	10 Ea	3/30/18	3/30/18	0.00	0.00	QC21	<i>5088</i>	<i>DAS</i> 21 FEB 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	20 Ea (2 ea)	90-Start up Operation	
D4150-1	Arm	10 Ea (1 ea)	90-Start up Operation	
D4150-3	Arm Plate	20 Ea (2 ea)	90-Start up Operation	
MS21043-3	Nut	20 Ea (2 ea)	90-Start up Operation	<i>501688</i>
NAS1149C0332R	Washer	40 Ea (4 ea)	90-Start up Operation	<i>509380</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	20	69	0
	D4150-1	10	10	0
	D4150-3	20	28	0
	MS21043-3	20	1,138	0
	NAS1149C0332R	40	4,588	0

001223

Part Specifications

Specifications cc



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Container No: S046033



Part: D4150-041

Job No: 172501

Serial No/Batch: S046033

Revision: D4150

Inspector:

Date: 02/27/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001223	S046027	AN3C13A	Bolt	s044184	ST349	20
001223	S045143	D4150-1	Arm	S045140	ST087	10
001223	S043532	D4150-3	Arm Plate	S043531	ST087	20

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 2/27/18 1:57 PM dart.quirion.sonia